

## Technical Data Sheet

### Hifax TYC 258P E1 C11306

Polypropylene Compounds

#### Product Description

Hifax TYC 258P E1 C11306 is a 28% talc filled PP copolymer, with very low shrinkage, high flowability, good impact/stiffness balance and high UV resistance. Product is available as a customized color matched, pellet form. This grade is delivered in C11306 color version.

The grade being in development, this is a preliminary datasheet subjected to changes after product industrialization.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

|                   |   |
|-------------------|---|
| Application       | Exterior Trim                                     |
| Market            | Automotive  |
| Processing Method | Injection Molding                                 |
| Attribute         | Good UV Resistance; High Stiffness; Low Shrinkage |

| Typical Properties  | Nominal Value | Units             | Test Method   |
|---|---------------|-------------------|---------------|
| <b>Physical</b>   |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                          | 25            | g/10 min          | ISO 1133-1    |
| Density, (23 °C)  | 1.13          | g/cm <sup>3</sup> | ISO 1183-1/A  |
| <b>Mechanical</b>   |               |                   |               |
| Flexural Modulus, (23 °C, Tech. A)                        | 1800          | MPa               | ISO 178/A1    |
| Tensile Stress at Yield, (23 °C)                          | 18            | MPa               | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C)                          | 41            | %                 | ISO 527-1, -2 |
| <b>Impact</b>   |               |                   |               |
| Charpy Impact Strength - Notched                          |               |                   |               |
| (23 °C)   | 25            | kJ/m <sup>2</sup> | ISO 179-1/1eA |
| (-30 °C)  | 2.5           | kJ/m <sup>2</sup> | ISO 179-1/1eA |
| <b>Thermal</b>  |               |                   |               |
| Vicat Softening Temperature, (A50)                        | -             | °C                | ISO 306       |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | -             | °C                | ISO 75B-1, -2 |